PIF 01642

PC-235

PRESS & SCREEN WASH

UP TO

1,024

SCREENS PER GALLON · 0.125 FL OZ EACH

Use as supplied | Solvent blend | Cherry scent

Textile Printing | Manual

DESCRIPTION

PC-235 is a fast-acting press and screen wash that opens image areas on the screen during the production run. Use it for press-side wash-up, color changes and as a pre-step to color changes with plastisol inks, without harming the screen emulsion. PC-235 helps protect the mesh from deep stains and ghost images, making the screen easier to reclaim later.

ADVANTAGES

Fast Acting
Opens image areas during the production run

Mesh & Emulsion Safe
Cleans plastisol without harming the stencil

Easier Reclaim
Helps prevent deep stains and ghost images

No Oily Residue
Very high solvency with a cherry scent

DIRECTIONS

- Spray or wipe the affected area on the ink side of the screen, as supplied.
- Keep wiping, turning the towel often, until the area is dry.
- Before resuming printing, test print on scrap material to make sure all residue is gone.
- Use in a well-ventilated area away from heat, sparks and flame. Ground and bond containers when transferring from drums or pails.
- Contains NMP: may damage fertility or the unborn child. Read the SDS before use; pregnant women or women trying to become pregnant should avoid use.



55 gal drum 01642-D5505 | **5 gal pail** 01642-P5010 | **1 gal · 4 × 1 gal** B1201 · C4201 | **12 × 1 qt** 01642-C3004

COST PER SCREEN

FL OZ PER SCREEN	SCREENS PER GAL	SCREENS PER DRUM	COST PER SCREEN
0.125 fl oz	1,024	56,320	$0.03
0.25 fl oz	512	28,160	$0.06
0.5 fl oz (reference)	256	14,080	$0.12

Reference use: 0.5 fl oz per screen, about 15 trigger sprays at 1 ml per spray, for $0.12 per screen. Cost = fl oz used × $0.25 per fl oz ($31.71/gal, 55 gal drum MSRP, effective July 3, 2026). Actual use varies with screen size and ink load; your distributor price may differ.

AVAILABLE PACK SIZES

ITEM NO.	PACK SIZE	DOT
01642-D5505	55 gal drum	Not regulated
01642-P5010	5 gal pail	Not regulated
01642-C4201	4 × 1 gal	Not regulated
01642-B1201	1 gal bottle	Not regulated
01642-C3004	12 × 1 qt	Not regulated

PIF 01642 · TDS rev03 · Issued October 20, 2026 · Supersedes rev02

Read the product label and Safety Data Sheet before use. Orders: 800-752-6627 · sales@kor-chem.com

SCAN FOR SDS
kor-chem.com/sds

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PC-235

WHERE IT FITS IN THE RECLAIM PROCESS

1 INK REMOVAL — PC-235 (this product) › **2 EMULSION REMOVAL** — ER-160 · ER-190 · ER-1-2-5 › **3 STAIN REMOVAL (HAZE)** — GIR-4U Plus · Pink Scrub · Bio-1 › **4 DEGREASE** — DG-520 · ProClean · Bio-1

TYPICAL PRODUCT CHARACTERISTICS

Appearance	Colorless, clear liquid	**Flash point**	104°F (40°C)
Odor	Cherry	**VOC**	100% by weight (about 820 g/L)
pH	Not applicable (solvent)	**Evaporation rate**	<1 (n-butyl acetate = 1)
Specific gravity	0.820	**Solubility in water**	Insoluble
Weight, per U.S. gallon	6.8 lb	**Stability**	Stable

SAFETY & HANDLING

HAZARDS (GHS)

- Flammable liquid and vapor (H226)
- May be fatal if swallowed and enters airways (H304)
- May cause an allergic skin reaction (H317)
- Causes serious eye irritation (H319)
- May damage fertility or the unborn child (H360)
- May cause damage to organs through prolonged or repeated exposure (H373)

FIRST AID

- **If swallowed:** Immediately call a poison center or doctor. Do NOT induce vomiting. Rinse mouth.
- **If on skin or hair:** Remove contaminated clothing immediately. Rinse skin with water; wash with soap and water. Get medical attention if irritation or rash develops.
- **If inhaled:** Move to fresh air and keep at rest. Call a poison center or doctor if you feel unwell.
- **If in eyes:** Flush with water for at least 15 minutes, holding eyelids open. Remove contact lenses. Get medical attention if irritation persists.

PROTECTIVE EQUIPMENT

- **Eyes:** Safety glasses with side shields or splash-proof goggles, and a face shield.
- **Hands & body:** Chemical-resistant (impervious) gloves, apron and boots.
- **Breathing:** Use only in a well-ventilated area. NIOSH-approved vapor respirator if the PEL is exceeded or vapors cause irritation.

STORAGE & DISPOSAL

- **Shelf life:** 1 year minimum at 75°F in the original closed container.
- Keep from freezing.
- **Lot number:** bottom right corner of every label, a Julian date followed by the item number.
- Keep away from heat, flame and sunlight; keep cool. Keep tightly closed, locked up, away from oxidizers, acids, alkalis, amines and reactive metals (aluminum, zinc, tin, copper).
- **Disposal:** Do not dump into sewers, on the ground or into waterways. Dispose of per federal, state and local regulations. Waste may be RCRA D001 (ignitable).

Safety information summarized from the PC-235 Safety Data Sheet. The SDS governs; see it for full precautions.

REGISTRATIONS & COMPLIANCE

GHS signal word	DANGER
VOC	100% by weight (about 820 g/L)
California SCAQMD Rule 1171	Not compliant
California Prop 65	Contains N-methyl pyrrolidone (NMP, CAS 872-50-4), a listed chemical
DOT, ground	Not regulated in non-bulk containers (under 119 gal) transported solely by land; flash point above 100°F (38°C), 49 CFR 173.150(f).
Air and vessel	IATA / IMDG: UN1993, 3, PG III; IMDG marine pollutant

ORDERING & SUPPORT

- **Orders:** 800-752-6627 · sales@kor-chem.com · shop.kor-chem.com
- **SDS:** scan the code below or visit kor-chem.com/sds
- **Find a distributor:** kor-chem.com/distributor-locator
- **Technical service:** our screen printing team can help fit PC-235 into your press-side wash-up and color changes.
- **Next step:** after printing, clean the screen with a Kor-Chem ink degradent (Bio-1, Bio-4, Bio-11).
- **Equipment:** Kor-Chem also supplies dip tanks, spray guns, scrub pads and InPro TigerClean automatic screen reclaiming systems.
- **Made in Atlanta:** manufactured by Kor-Chem, Inc., Atlanta, Georgia.

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