PIF 01680

PC-205

PRESS & SCREEN WASH

UP TO

1,024

SCREENS PER GALLON · 0.125 FL OZ EACH

Use as supplied | Solvent blend | Citrus odor

Textile Printing | Manual

DESCRIPTION

PC-205 is a fast-acting press and screen wash for textile printing that opens image areas during the production run. Use it for press-side wash-up and color changes with plastisol inks without harming the stencil. It dries fast and helps prevent deep stains and ghost images, so screens reclaim completely later.

ADVANTAGES

Fast Acting
Opens image areas during the production run

No Oily Residue
Dries fast to keep press downtime low

Mesh & Emulsion Safe
Cleans plastisol without harming the stencil

Easier Reclaim
Helps prevent deep stains and ghost images

DIRECTIONS

- Spray or wipe the affected area on the ink side of the screen, as supplied.
- Keep wiping, turning the towel often, until the area is dry.
- Before resuming printing, test print on scrap material to make sure all residue is gone.
- Use in a well-ventilated area away from heat, sparks and flame. Ground and bond containers when transferring from drums or pails.



55 gal drum
01680-D5505



5 gal pail
01680-P5010



1 gal · 4 × 1 gal
B1201 · C4201



12 × 1 qt
01680-C3004

COST PER SCREEN

FL OZ PER SCREEN	SCREENS PER GAL	SCREENS PER DRUM	COST PER SCREEN
0.125 fl oz	1,024	56,320	$0.03
0.25 fl oz	512	28,160	$0.07
0.5 fl oz (reference)	256	14,080	$0.13

Reference use: 0.5 fl oz per screen, about 15 trigger sprays at 1 ml per spray, for $0.13 per screen. Cost = fl oz used × $0.26 per fl oz ($33.48/gal, 55 gal drum MSRP, effective July 3, 2026). Actual use varies with screen size and ink load; your distributor price may differ.

AVAILABLE PACK SIZES

ITEM NO.	PACK SIZE	DOT
01680-D5505	55 gal drum	Not regulated
01680-P5010	5 gal pail	Not regulated
01680-C4201	4 × 1 gal	Not regulated
01680-B1201	1 gal bottle	Not regulated
01680-C3004	12 × 1 qt	Not regulated

PIF 01680 · TDS rev04 · Issued October 20, 2026 · Supersedes rev03

Read the product label and Safety Data Sheet before use. Orders: 800-752-6627 · sales@kor-chem.com

SCAN FOR SDS
kor-chem.com/sds

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PC-205

WHERE IT FITS IN THE RECLAIM PROCESS

1 INK REMOVAL — **PC-205 (this product)** › **2 EMULSION REMOVAL** — ER-160 · ER-190 · ER-1-2-5 › **3 STAIN REMOVAL (HAZE)** — GIR-4U Plus · Pink Scrub · Bio-1 › **4 DEGREASE** — DG-520 · ProClean · Bio-1

TYPICAL PRODUCT CHARACTERISTICS

Appearance	Colorless, clear liquid	**Flash point**	122°F (50°C), closed cup
Odor	Citrus	**VOC**	95% by weight (about 770 g/L)
pH	Not applicable (solvent)	**Evaporation rate**	<1 (n-butyl acetate = 1)
Specific gravity	0.811	**Solubility in water**	Insoluble
Weight, per U.S. gallon	6.8 lb	**Stability**	Stable

SAFETY & HANDLING

HAZARDS (GHS)

- Flammable liquid and vapor (H226)
- May be fatal if swallowed and enters airways (H304)
- Causes skin irritation (H315)
- May cause an allergic skin reaction (H317)
- May cause drowsiness or dizziness (H336)
- Very toxic to aquatic life with long-lasting effects (H410)

FIRST AID

- **If swallowed:** Immediately call a poison center or doctor. Do NOT induce vomiting (aspiration hazard). Rinse mouth.
- **If on skin or hair:** Remove contaminated clothing immediately. Rinse skin with water; wash with soap and water. Get medical attention if irritation or rash occurs.
- **If inhaled:** Move to fresh air and keep at rest. Call a poison center or doctor if you feel unwell.
- **If in eyes:** Flush with water for at least 15 minutes, holding eyelids open. Remove contact lenses. Get medical attention if irritation persists.

PROTECTIVE EQUIPMENT

- **Eyes:** Safety glasses with side shields or splash-proof goggles; face shield if splashing is possible.
- **Hands & body:** Chemical-resistant (impervious) gloves and boots; apron for large amounts.
- **Breathing:** Use only outdoors or in a well-ventilated area. NIOSH-approved organic vapor respirator if the PEL is exceeded.

STORAGE & DISPOSAL

- **Shelf life:** 1 year minimum at 75°F in the original closed container.
- Keep from freezing.
- **Lot number:** bottom right corner of every label, a Julian date followed by the item number.
- Keep away from heat, flame and sunlight; keep cool. Keep tightly closed in a well-ventilated place, locked up, away from strong oxidizers and acids.
- **Disposal:** Do not dump into sewers, on the ground or into waterways. Dispose of per federal, state and local regulations. Waste may be RCRA D001 (ignitable).

Safety information summarized from the PC-205 Safety Data Sheet. The SDS governs; see it for full precautions.

REGISTRATIONS & COMPLIANCE

GHS signal word	DANGER
VOC	95% by weight (about 770 g/L)
California SCAQMD Rule 1171	Not compliant
California Prop 65	Contains no listed chemicals
DOT, ground	Combustible liquid: not regulated in containers of 119 gal or less (49 CFR 173.150(f)); UN1993, 3, PG III at 120 gal or more.
Air and vessel	IATA / IMDG: UN1993, 3, PG III

ORDERING & SUPPORT

- **Orders:** 800-752-6627 · sales@kor-chem.com · shop.kor-chem.com
- **SDS:** scan the code below or visit kor-chem.com/sds
- **Find a distributor:** kor-chem.com/distributor-locator
- **Technical service:** our screen printing team can help fit PC-205 into your press-side wash-up and color changes.
- **Next step:** after printing, clean the screen with a Kor-Chem ink degradent (Bio-1, Bio-4, Bio-11).
- **Equipment:** Kor-Chem also supplies dip tanks, spray guns, scrub pads and InPro TigerClean automatic screen reclaiming systems.
- **Made in Atlanta:** manufactured by Kor-Chem, Inc., Atlanta, Georgia.

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