Wilflex Nylon Inks Cheat Sheet: One-Step Nylon and Nylon Mesh

Plastisols for untreated nylon fabric, open mesh and dazzle cloth.

Nylon inks				
Product	**Mesh**	**Flash**	**Cure**	**Use (Avient)**
One-Step (OSN) Nylon	86-230	160 F (70 C)	280 F (138 C)	Prints untreated 100% nylon with standard plastisol processes; will not dry in the screen or harden in the container; not for waterproofed satin jackets
Epic Nylon Mesh Base	61-196	160 F (70 C)	300 F (150 C)	Prints directly onto untreated 100% nylon open mesh and dazzle cloth; use with Epic PCs or EQs

Tips (Avient)	
Screens	Use consistent, high-tensioned screen mesh for best performance
Substrate	Untreated 100% nylon only

Sources: Avient/Wilflex One-Step (OSN) Nylon V1.50 and Epic Nylon Mesh Inks V1.50 product information bulletins. Reference only: the maker's current data sheet governs. Mesh in threads per inch. All data sheets: bucketsofink.com/page/safety-data-sheets.